



2204

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	23	818465	BEARING SET, (5 Pair)	1	(Standard)	4
1	23	818466	BEARING SET, (5 Pair)	AR	(.001 Undersize)	
1	23	818467	BEARING SET, (5 Pair)	AR	(.010 Undersize)	
1	23	818468	BEARING SET, (5 Pair)	AR	(.020 Undersize)	
2	17	43504	PIN, Dowel (.250)	2		4
3	429	804911001	CRANKSHAFT	1		4
4	28	818485	KEY, Crankshaft	1		4
5		NSS	NOT SOLD SEPARATE, Cap, Crar	0		4
6	10	888778	SCREW, Crankshaft Bearing Cap	8		4
7	16	54790	STUD, Crankshaft Bearing Cap	5		4
8	23	802999	BEARING SET	1		4
9		17341	GUIDE, Lifter	6		4
10		811844	LIFTER, Roller	12		4
11	431	803186	CAMSHAFT	1		4
12	17	35312	PIN, Dowel	1		4
13		824331	RETAINER, Lifter Guide	2		4
14	10	824332	SCREW, (.312-18 x .625)	3		4
15	22	864669	FITTING	1		
16	87	864252	SWITCH	1		
17	87	815425T	SENDER ASSEMBLY, Oil Pressure	1		
17		37293T	SENDER ASSEMBLY, Oil Pressure	OPT	(Dual Station)	
18	13	26396	LOCKWASHER, (#10)	1		
19	11	68219	NUT, (#10-32)	1		
20		824148	BALANCED SHAFT	1		4
21	30	824149	BEARING, Ball, Front	1		4
22	31	824150	BEARING, Needle, Rear	1		4
23		824153	RETAINER, Balance Shaft	1		4
24	10	845943	SCREW, (.250-20 x .500)	2		4
25	43	824151	GEAR KIT, Balance Shaft	1		4
26	10	824152	SCREW	1		4
27	10	824329	SCREW, (.312-18 x .750)	3		4
28		824333	RETAINER, Camshaft	1		4
29	10	824334	SCREW, (.250-20 x .500)	2		4
30	35	883702Q	FILTER, Oil	1	(Quicksilver Brand)	
30	35	883702K	FILTER, Oil	1	(Mercury Precision Parts Brand)	
31		11972	ADAPTOR	1		4
32	22	878050	VALVE, Bypass	1		4
-	92	809825	RTV SILICONE, Metallic Blue, W/ht	1		
-	92	34227	SEALING COMPOUND, (16 Ounce)	1		
-		864256A	1	1	1	